

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier**

Trade name **p-Dioxane**

Stock number: 32453

CAS Number:  
123-91-1

EC number:  
204-661-8

Index number:  
603-024-00-5

**1.2 Relevant identified uses of the substance or mixture and uses advised against.** No further relevant information available.

**Identified use:** SU24 Scientific research and development

**1.3 Details of the supplier of the safety data sheet**

**Manufacturer/Supplier:**

Thermo Fisher (Kandel) GmbH  
Zeppelinstr. 7b  
76185 Karlsruhe / Germany  
Tel: +49 (0) 721 84007 280  
Fax: +49 (0) 721 84007 300  
Email: tech@alfa.com  
www.alfa.com

**Informing department:** Product safety Tel + +049 (0) 7275 988687-0

**1.4 Emergency telephone number:**

Carechem 24: +44 (0) 1235 239 670 (Multi-language emergency number)  
Poison Information Center Mainz  
www.giftinfo.uni-mainz.de Telephone: +49(0)6131/19240


**SECTION 2: Hazards identification**

**2.1 Classification of the substance or mixture**

**Classification according to Regulation (EC) No 1272/2008**

 GHS02 flame

Flam. Liq. 2 H225 Highly flammable liquid and vapour.

 GHS08 health hazard

Carc. 2 H351 Suspected of causing cancer.

 GHS07

Eye Irrit. 2 H319 Causes serious eye irritation.

STOT SE 3 H335 May cause respiratory irritation.

**Other hazards that do not result in classification** No information known.

**2.2 Label elements**

**Labelling according to Regulation (EC) No 1272/2008** The substance is classified and labelled according to the CLP regulation.

**Hazard pictograms**

    
GHS02 GHS07 GHS08

**Signal word** Danger

**Hazard statements**

H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H351 Suspected of causing cancer.

H335 May cause respiratory irritation.

**Precautionary statements**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P201 Obtain special instructions before use.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Additional information:**

EUH019 May form explosive peroxides.

EUH066 Repeated exposure may cause skin dryness or cracking.

**2.3 Other hazards**

**Results of PBT and vPvB assessment**

**PBT:** Not applicable.

**vPvB:** Not applicable.

**SECTION 3: Composition/information on ingredients**

**3.1 Substances**

**CAS# Designation:**

123-91-1 1,4-Dioxane

**Concentration:** ≤100%

**Identification number(s):**

**EC number:** 204-661-8

**Index number:** 603-024-00-5

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

**After inhalation**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

Seek immediate medical advice.

**After skin contact**

Instantly wash with water and soap and rinse thoroughly.

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Seek immediate medical advice.  
**After eye contact** Rinse opened eye for several minutes under running water. Then consult doctor.  
**After swallowing** Seek medical treatment.  
**4.2 Most important symptoms and effects, both acute and delayed**  
Causes serious eye irritation.  
Suspected of causing cancer.  
Repeated exposure may cause skin dryness or cracking.  
**4.3 Indication of any immediate medical attention and special treatment needed** No further relevant information available.

**SECTION 5: Firefighting measures**

**5.1 Extinguishing media**  
**Suitable extinguishing agents** CO<sub>2</sub>, extinguishing powder or water jet. Fight larger fires with water jet or alcohol-resistant foam.  
**5.2 Special hazards arising from the substance or mixture**  
If this product is involved in a fire, the following can be released:  
Carbon monoxide and carbon dioxide  
**5.3 Advice for firefighters**  
**Protective equipment:**  
Wear self-contained breathing apparatus.  
Wear full protective suit.

**SECTION 6: Accidental release measures**

**6.1 Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation  
Keep away from ignition sources  
**6.2 Environmental precautions:** Do not allow material to be released to the environment without proper governmental permits.  
**6.3 Methods and material for containment and cleaning up:**  
Keep away from ignition sources.  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose of contaminated material as waste according to section 13.  
Ensure adequate ventilation.  
**Prevention of secondary hazards:** Keep away from ignition sources.  
**6.4 Reference to other sections**  
See Section 7 for information on safe handling  
See section 8 for information on personal protection equipment.  
See Section 13 for information on disposal.

**SECTION 7: Handling and storage**

**7.1 Precautions for safe handling**  
Handle under dry protective gas.  
Keep containers tightly sealed.  
Store in cool, dry place in tightly closed containers.  
Ensure good ventilation/exhaustion at the workplace.  
Open and handle container with care.  
**Information about protection against explosions and fires:**  
Protect against electrostatic charges.  
Fumes can combine with air to form an explosive mixture.  
Keep ignition sources away - Do not smoke.  
Do not distill to dryness.  
Explosive peroxides may form, handle container cautiously.  
**7.2 Conditions for safe storage, including any incompatibilities**  
**Storage**  
**Requirements to be met by storerooms and containers:** Store in cool location.  
**Information about storage in one common storage facility:**  
Store away from water.  
Store away from oxidising agents.  
Store away from reducing agents.  
Store away from halogens.  
**Further information about storage conditions:**  
Store under dry inert gas.  
This product is hygroscopic.  
Store in cool, dry conditions in well sealed containers.  
Protect from humidity and keep away from water.  
Avoid contact with air / oxygen (formation of peroxide).  
Check container pressure periodically to prevent explosive peroxides.  
**7.3 Specific end use(s)** No further relevant information available.

**SECTION 8: Exposure controls/personal protection**

**Additional information about design of technical systems:**  
Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute.

**8.1 Control parameters**

**Components with critical values that require monitoring at the workplace:**

**123-91-1 1,4-Dioxane (100,0%)**

AGW (Germany)	Long-term value: 73 mg/m <sup>3</sup> , 20 ppm 2(l);DFG, EU, H, Y
PEL (USA)	Long-term value: 360 mg/m <sup>3</sup> , 100 ppm Skin
REL (USA)	Ceiling limit: 3,6* mg/m <sup>3</sup> , 1* ppm *30-min; See Pocket Guide App. A
TLV (USA)	Long-term value: 72 mg/m <sup>3</sup> , 20 ppm Skin

**Ingredients with biological limit values:**

**123-91-1 1,4-Dioxane (100,0%)**

BGW (Germany)	400 mg/g Kreatinin Untersuchungsmaterial: Urin Probennahmezeitpunkt: Expositionsende bzw. Schichtende Parameter: 2-Hydroxyethoxyessigsäure
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**Additional information:** No data

**8.2 Exposure controls**

**Personal protective equipment**

**General protective and hygienic measures**

The usual precautionary measures should be adhered to in handling the chemicals.

Keep away from foodstuffs, beverages and food.

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Instantly remove any soiled and impregnated garments.  
Wash hands during breaks and at the end of the work.  
Avoid contact with the eyes.  
Avoid contact with the eyes and skin.  
Maintain an ergonomically appropriate working environment.  
**Breathing equipment:** Use breathing protection with high concentrations.  
**Recommended filter device for short term use:**  
Use a respirator with multi-purpose combination (US) or type ABEK (EN 14387) as a backup to engineering controls. Risk assessment should be performed to determine if air-purifying respirators are appropriate. Only use equipment tested and approved under appropriate government standards such as NIOSH (USA) or CEN (EU).  
**Protection of hands:**  
Check protective gloves prior to each use for their proper condition.  
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.  
**Material of gloves** Butyl rubber, BR  
**Penetration time of glove material (in minutes)** 480

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**Glove thickness:** 0.3 mm  
**Eye protection:**  
Face protection  
Safety glasses with side shields / NIOSH (US) or EN 166(EU)  
**Body protection:** Protective work clothing.

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

**General Information**

**Appearance:**

**Form:** Liquid  
**Odour:** Ether-like  
**Odour threshold:** Not determined.

**pH-value:** Not determined.

**Change in condition**

**Melting point/freezing point:** 11,8 °C  
**Initial boiling point and boiling range:** 100-102 °C  
**Sublimation temperature / start:** Not determined

**Flash point:** 12 °C  
**Inflammability (solid, gaseous)** Not determined.  
**Ignition temperature:** 375 °C  
**Decomposition temperature:** Not determined  
**Self-inflammability:** Not determined.

**Explosive properties:** May form explosive peroxides.  
Do not distill to dryness.

**Critical values for explosion:**

**Lower:** 1,9 Vol %  
**Upper:** 22,5 Vol %  
**Steam pressure at 20 °C:** 41 hPa  
**Density at 20 °C** 1,034 g/cm<sup>3</sup>  
**Relative density** Not determined.  
**Vapour density** Not determined.  
**Evaporation rate** Not determined.  
**Solubility in / Miscibility with**  
**Water:** Fully miscible  
**Partition coefficient: n-octanol/water:** Not determined.  
**Viscosity:**  
**dynamic at 25 °C:** 1,2 mPas  
**kinematic:** Not determined.  
**9.2 Other information** No further relevant information available.

**SECTION 10: Stability and reactivity**

**10.1 Reactivity** May form explosive peroxides.

**10.2 Chemical stability** Stable under recommended storage conditions.

**Thermal decomposition / conditions to be avoided:** No decomposition if used and stored according to specifications.

**10.3 Possibility of hazardous reactions**

Reacts with strong oxidising agents  
Forms peroxides

**10.4 Conditions to avoid** No further relevant information available.

**10.5 Incompatible materials:**

Oxidising agents  
Reducing agents  
Halogens  
Water/moisture

**10.6 Hazardous decomposition products:** Carbon monoxide and carbon dioxide

**SECTION 11: Toxicological information**

**11.1 Information on toxicological effects**

**Acute toxicity** The Registry of Toxic Effects of Chemical Substances (RTECS) contains acute toxicity data for this substance.

**LD/LC50 values that are relevant for classification:**

Oral	LD50	4200 mg/kg (rat)
Dermal	LD50	7600 µL/kg (rabbit)
Inhalative	LC50/2H	46000 mg/m <sup>3</sup> /2H (rat)

**Skin irritation or corrosion:** Repeated exposure may cause skin dryness or cracking.

**Eye irritation or corrosion:**

Causes serious eye irritation.

**Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.

**Germ cell mutagenicity:** The Registry of Toxic Effects of Chemical Substances (RTECS) contains mutation data for this substance.

**Carcinogenicity:**

Suspected of causing cancer.  
EPA-L: Likely to produce cancer in humans.  
IARC-2B: Possibly carcinogenic to humans: limited evidence in humans in the absence of sufficient evidence in experimental animals.  
NTP-R: Reasonably anticipated to be a carcinogen: limited evidence from studies in humans or sufficient evidence from studies in experimental animals.  
ACGIH A3: Animal carcinogen: Agent is carcinogenic in experimental animals at a relatively high dose, by route(s) of administration, at site(s), of histologic type(s), or by mechanism(s) not considered relevant to worker exposure. Available epidemiologic studies do not confirm an increased risk of cancer in exposed humans. Available evidence suggests that the agent is not likely to cause cancer in humans except under uncommon or unlikely routes or levels of exposure.  
The Registry of Toxic Effects of Chemical Substances (RTECS) contains tumorigenic and/or carcinogenic and/or neoplastic data for this substance.

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**Reproductive toxicity:** The Registry of Toxic Effects of Chemical Substances (RTECS) contains reproductive data for this substance.  
**Specific target organ system toxicity - repeated exposure:** No effects known.  
**Specific target organ system toxicity - single exposure:** May cause respiratory irritation.  
**Aspiration hazard:** No effects known.  
**Subacute to chronic toxicity:** The Registry of Toxic Effects of Chemical Substances (RTECS) contains multiple dose toxicity data for this substance.  
**Additional toxicological information:** To the best of our knowledge the acute and chronic toxicity of this substance is not fully known.



### SECTION 12: Ecological information

**12.1 Toxicity**  
**Aquatic toxicity:** No further relevant information available.  
**12.2 Persistence and degradability** No further relevant information available.  
**12.3 Bioaccumulative potential** No further relevant information available.  
**12.4 Mobility in soil** No further relevant information available.  
**Additional ecological information:**  
**General notes:**  
 Do not allow product to reach ground water, water bodies or sewage system.  
 Do not allow material to be released to the environment without proper governmental permits.  
 Water hazard class 2 (Assessment by list): hazardous for water.  
 Danger to drinking water if even small quantities leak into soil.  
 Avoid transfer into the environment.  
**12.5 Results of PBT and vPvB assessment**  
**PBT:** Not applicable.  
**vPvB:** Not applicable.  
**12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

**13.1 Waste treatment methods**  
**Recommendation**  
 Hand over to disposers of hazardous waste.  
 Must be specially treated under adherence to official regulations.  
 Consult state, local or national regulations for proper disposal.  
**Uncleaned packagings:**  
**Recommendation:** Disposal must be made according to official regulations.  
**Recommended cleaning agent:** Water, if necessary with cleaning agent.

### SECTION 14: Transport information

<b>UN-Number</b> ADR, IMDG, IATA	UN1165
<b>14.2 UN proper shipping name</b> ADR IMDG, IATA	1165 DIOXANE DIOXANE
<b>14.3 Transport hazard class(es)</b> ADR	
	
<b>Class</b> <b>Label</b> IMDG, IATA	3 (F1) Flammable liquids. 3
	
<b>Class</b> <b>Label</b>	3 Flammable liquids. 3
<b>Packing group</b> ADR, IMDG, IATA	II
<b>14.5 Environmental hazards:</b>	Not applicable.
<b>14.6 Special precautions for user</b> Kemler Number: EMS Number: Stowage Category	Warning: Flammable liquids. 33 F-E,S-D B
<b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code</b>	Not applicable.
<b>Transport/Additional information:</b>	
<b>ADR</b> Excepted quantities (EQ): Limited quantities (LQ) Excepted quantities (EQ)	E2 1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
<b>Transport category</b> Tunnel restriction code	2 D/E
<b>IMDG</b> Limited quantities (LQ) Excepted quantities (EQ)	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
<b>UN "Model Regulation":</b>	UN 1165 DIOXANE, 3, II

### SECTION 15: Regulatory information

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**  
**Australian Inventory of Chemical Substances** Substance is listed.  
**Standard for the Uniform Scheduling of Medicines and Poisons** Substance is not listed.  
**Directive 2012/18/EU**  
**Named dangerous substances - ANNEX I** Substance is not listed.  
**Seveso category** P5c FLAMMABLE LIQUIDS

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**Qualifying quantity (tonnes) for the application of lower-tier requirements** 5.000 t  
**Qualifying quantity (tonnes) for the application of upper-tier requirements** 50.000 t  
**REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3, 40

**National regulations**

**Information about limitation of use:**

Employment restrictions concerning young persons must be observed.

For use only by technically qualified individuals.

**Classification according to VbF:** B

**Technical instructions (air):**

Class	Share in %
I	100.0

**Water hazard class:** Water hazard class 2 (Assessment by list): hazardous for water.

**Other regulations, limitations and prohibitive regulations**

**ELINCS (European List of Notified Chemical Substances)** Substance is not listed.

**Substance of Very High Concern (SVHC) according to the REACH Regulations (EC) No. 1907/2006.** Substance is not listed.

**The conditions of restrictions according to Article 67 and Annex XVII of the Regulation (EC) No 1907/2006 (REACH) for the manufacturing, placing on the market and use must be observed.**

Substance is not listed.

**Annex XIV of the REACH Regulations (requiring Authorisation for use)** Substance is not listed.

**15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

**SECTION 16: Other information**

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.

**Department issuing SDS:** Global Marketing Department

**Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VbF: Verordnung über brennbare Flüssigkeiten, Österreich (Ordinance on the storage of combustible liquids, Austria)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

SVHC: Substances of Very High Concern

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety and Health Administration (USA)

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Liq. 2: Flammable liquids – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Carc. 2: Carcinogenicity – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3